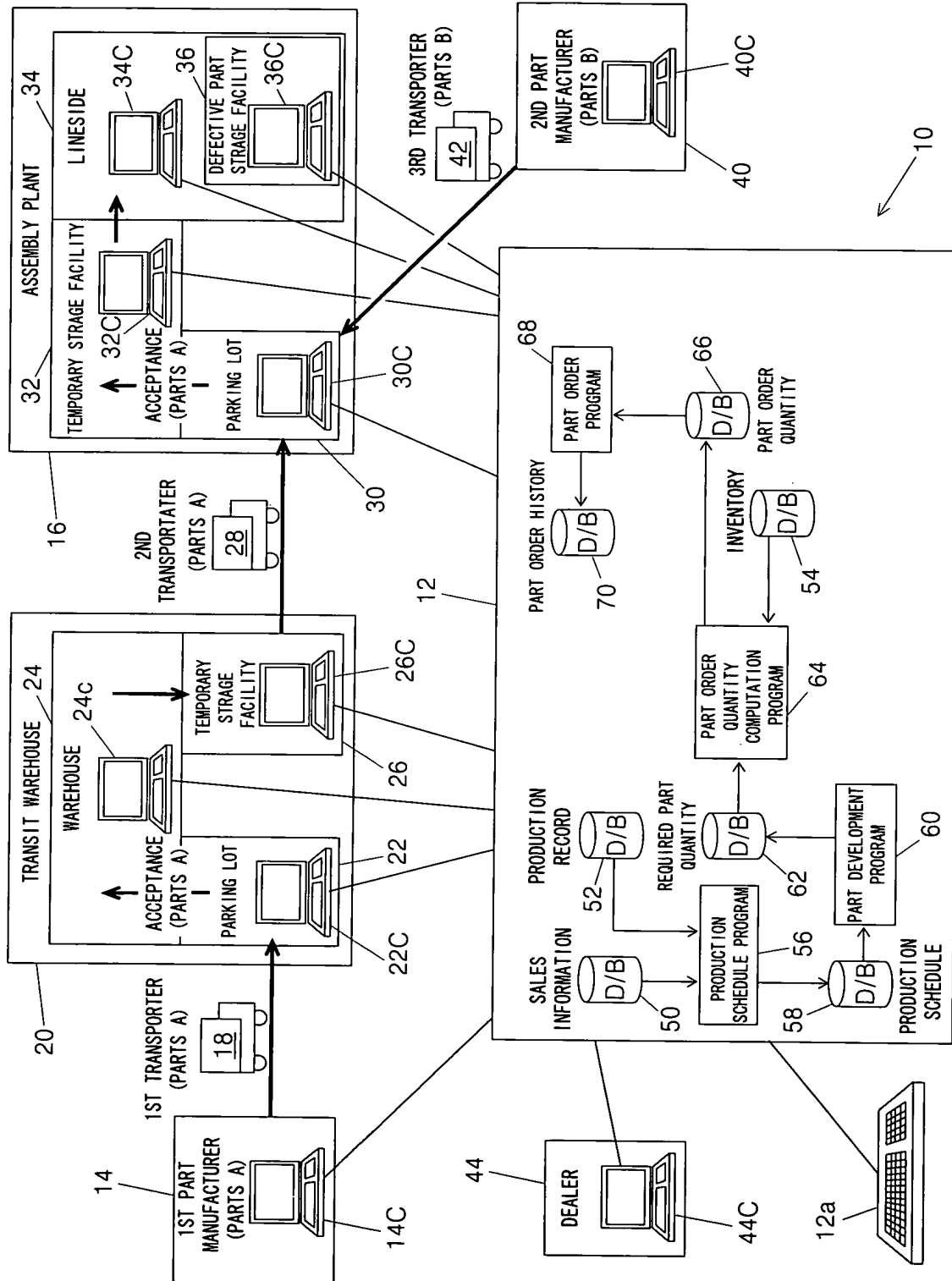
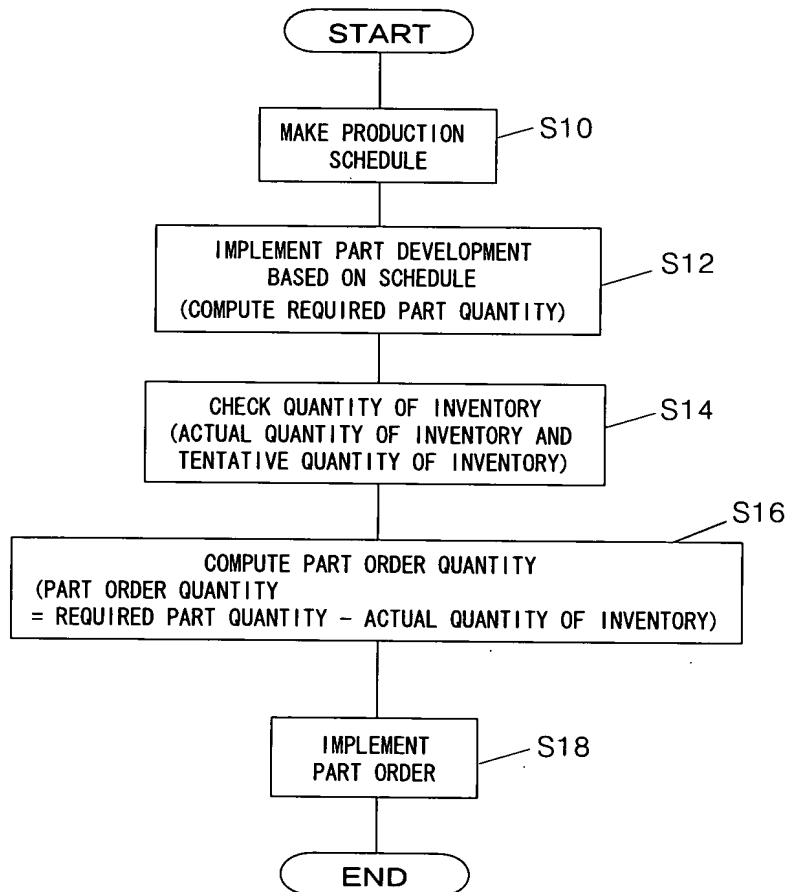


FIG. 1



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FIG.2



		PART MANUFACTURER	TRANSIT WAREHOUSE				ASSEMBLY PLANT				
			UNDER TRANSPORTATION	PARKING LOT	WAREHOUSE	TEMPORARY STORAGE FACILITY	UNDER TRANSPORTATION	PARKING LOT	TEMPORARY STORAGE FACILITY	LINE SIDE	DEFECTIVE PARTS
PARTS A	INVENTORY RECOGNITION	N		N	Y	Y	Y	Y	Y	N	
	QUANTITY OF INVENTORY	200		150	250	100	120	140	100	50	5
	ACTUAL QUANTITY OF INVENTORY	760									
PARTS B	INVENTORY RECOGNITION	N		-	-	-	-	N	Y	N	
	QUANTITY OF INVENTORY	300		-	-	-	-	330	280	70	3
	ACTUAL QUANTITY OF INVENTORY	350									

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FIG.4

